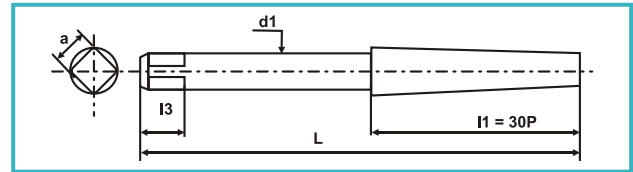


Nut Taps

BS 949 1969

British Standard Whitworth Fine

BSF



Miranda Nut Taps are made from M2, M35 M42 grade of HSS.

Miranda Nut Taps are Manufactured with Ground Threads in Coarse & Fine Pitch.

Miranda Taps of dia 1/4" and below will be supplied with external (male) centre on both sides or chamfer at Shank side
And dia 5/16" and above will be supplied with internal (female) centre on both side.

Miranda Standard Nut Taps are supplied with tolerance ISO Class 2, 2B, Zone 3.

Miranda Taps are also available in Bright /steam Blue finish or with coating (TiN, TiCN, TiAlN)

Miranda Taps are also supplied with tolerances like ISO Class 1, ISO Class 3 and Special tolerance on request of customer.

Size	Pitch Fine TPI	Thread Length l 1	Overall Length L	Shank Dia. d1	Square	
					Size a	Length l 3
1/4"	28	30.00	110.00	4.50	3.55	6.00
5/16"	22	35.00	120.00	6.00	4.50	7.00
3/8"	20	38.00	140.00	7.80	5.60	8.00
7/16"	18	43.00	160.00	8.00	6.30	9.00
1/2"	16	48.00	180.00	9.00	7.10	10.00
9/16"	16	48.00	200.00	11.20	9.00	12.00
5/8"	14	55.00	200.00	12.50	10.00	13.00
3/4"	12	64.00	250.00	14.00	11.20	14.00
7/8"	11	70.00	280.00	16.00	12.50	16.00
1"	10	76.00	280.00	18.00	14.00	18.00
1 1/8"	9	85.00	315.00	20.00	16.00	20.00
1 1/4"	9	85.00	355.00	22.40	18.00	22.00
1 3/8"	8	95.00	400.00	25.00	22.40	24.00
1 1/2"	8	95.00	400.00	28.00	22.40	26.00

Unspecified and other big sizes are available on request.

Range	Withworth Thread
Size Range	1/4" to 1.1/2"
Pitch Range	28 TPI to 8 TPI
Application	Nut Tapping on manual tapping. Use TiN Coated Nib tap for cold formed Nuts Use TiCN Coated Nib tap for hot formed Nuts
For high tensile steel and stainless steel use coated tap with Material M35 or M42 respectively.	

Packing

Split Plastic Packing Box

Plastic tube

As per customer requirement